



Technical Data Sheet

BLEND-EZE BLENDING SOLVENT

DESCRIPTION:

Blend-Eze 1144 or 3186 is a specialty solvent formulated for dissolving the edge created when blending urethane clearcoats and single stage urethane systems.

PRODUCT & ADDITIVES:

PRODUCT	ITEM #	SIZE
Blend-Eze Blending Solvent	1144	Quart - Liquid
Blend-Eze Blending Solvent	3186	15 Oz. Aerosol

COMPATIBLE SUBSTRATES:

Blend-Eze may be used on all urethane clearcoats and single stage color systems.

SURFACE PREPARATION:

1. Scuff sand blend area with 800 to 1200 grit sandpaper.

DIRECTIONS ITEM # 1144:



1. Apply basecoat extending into scuff area.
2. Apply clearcoat extending beyond the basecoat color while keeping the clearcoat edge within the scuffed area.
3. Allow final coat of clear to flash for 2 to 5 minutes
4. Mix 2 parts ready to spray clearcoat to 1 part Blend-Eze.
5. Apply one coat of 2:1 mixture over the overspray edge.
6. Empty spray gun of 2:1 mixture and fill 100% with Blend-Eze (1 part).
7. To dissolve edge of clearcoat spray one light coat of Blend-Eze over blend edge, if necessary wait 30 seconds and apply second coat. Do not overwet the clearcoat with Blend-eze.
8. After clearcoat has properly cured, lightly polish using Autokote EZ-Glaze or Autokote Micro-Buff polishing compound.

DIRECTIONS ITEM # 3186:



1. Immediately spray one light coat of Blend-Eze over blend edge, if necessary wait 30 seconds and apply second coat.
3. Invert can and purge after each use.
4. After clearcoat has properly cured, lightly polish using Autokote EZ-Glaze or Autokote Micro-Buff.

DRY TIME:

Follow clearcoat manufacturers instructions for flash off and drying process.

SAFETY ASPECTS:



Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.



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TECHNICAL DATA:



Color	Clear
Mix Ratio	See instructions page 1
Number of Coats	1 – 2 light coats
Dry Time	Follow clearcoat mfg instructions
Coating V.O.C.	1144 - 6.97 lbs/gal (836.40 g/l) 3186 - CC 67/1.5
% Solids RTS by Wt.	2%
Package Size	Quart, 15 oz. Aerosol
Case Quantity	12
Shelf Life	12 months unopened

All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED. Variations may occur on individual batches due to adjustments made during production.

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